

## ABSTRACT OF THE DISCLOSURE

**[0035]** A method of controlling the velocity of a copy substrate in an electrophotographic reproduction machine which includes a substrate registration system for transporting and registering the substrate and a toner image traveling to a toner image transfer point at a transfer velocity. The method includes decelerating the substrate from a process velocity to a low velocity, where the transfer velocity is greater than the low velocity and less than the process velocity, registering the substrate via the substrate registration system, and accelerating the substrate to the transfer velocity for image transfer.